



▽	ROUGH MACHINED
▽▽	FINISH MACHINED
▽▽▽	FINE FINISH MACHINED

①	ROUGH CLEANED
①8	CHAMFERED
①b	BURRS REMOVED

ALTERATIONS	
(a)	3/65 QTY. REQD. FOR ITEM-2 ALTD. FROM 24 TO 32 CDA: Sd/- 29.3.65
(b)	5/65 TOL. FOR ITEMS-1&2 ADDED. CDA: Sd/- 11.5.65
(c)	4/75 NOTE ADDED IN REMARKS COL. FOR ITEMS-1&2. CDA: Sd/- 14.4.75
(d)	3/2002 DRG. REDRAWN IN CAD. NOTE 1,2& ASSY. DRG. NO.DMU/DPC/ 0-3-002 ADDED. MAT.SPEC.FOR ITEMS-1&2 UPDATED. QTY. FOR MEMU/DMC, DMU/DPC, DHTC,DHTC/J, DHMU/DPC,DC/EMUM/ASR, ARTV,RRV/ DETC,DETC/US,AC/EMUM/ASR, DMU/DPC5,DC/EMU-CH&DH AC/DC EMU/C2&C3,AC/DC EMU/D2, AC/DC EMU/D2/H.C.AC/DCEMU/ D3/H.C.AC/DCEMU/M2, EMU/ 2C/ASR, EMU/2D/ASR ADDED IN COL-I.


3/2002


SSE/B
SME/BD.

1. FOR UNTOLERANCED DIMENSIONS REFER DRG. NO. ICF/STD-9-0-001.
2. THE FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER.

● -ALTERNATIVELY 12mm OFFCUTS MAY BE USED.

			32	WEB	8x130x200	2	R103001008	IS:2062-99 Fe 410 Cu Wc			
			8	WEB	8x130x130	1	R103001008	IS:2062-99 Fe 410 Cu Wc			
No. OFF				DESCRIPTION & DIMENSIONS		ITEM	REF.DRG	MATL.&SPEC.	REMARKS		
IV	III	II	I	GROUP: BOGIE FRAME ARRGT.				SUPERSEDED BY			
			PER COACH	<div>WEB</div> <div>FOR BOGIE SIDE FRAME</div>				SUPERSEDES EMU/M-0-3-023 alt. c/2.			
								SCALE	SSE	<i>K. Subramanian</i>	
								1:2.5	CHD	<i>M. Chendrasekaran</i>	
									CAD	<i>B. Suresh.</i>	
									DRN	<i>P. Varadham</i>	
			ALT.	d							
				CAD FILE: C:\MD-CAD\089\0-3\023-SD02.DWG				INTEGRAL COACH FACTORY CHENNAI - 600 038			
			▲	DATA CODE NO:	INDIAN RAILWAY STANDARDS		SHEET 1 OF 1		<div>M3</div> <div>EMU/M-0-3-023</div>		
				089							